

# INSTALL INSTRUCTIONS



## SUZUKI HD STEERING KIT

304022-3-KIT 1998-2015 SUZUKI JIMNY JB23  
304109-3-KIT 1998-2005 SUZUKI JIMNY JB33  
2000-2015 SUZUKI JIMNY JB43  
TGI-309016 2019-CURRENT SUZUKI JIMNY JB64W/74W

## KIT CONTENTS



**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**304090-3-INS**

**TRAIL-GEAR**

5356 EAST PINE AVE • FRESNO, CA • 93727  
USA TOLL FREE: 877.4X4.TOYS • WORLDWIDE: 559.252.4950



## COMPONENT LIST:

- 1 - Tie Rod
- 1 - Drag Link
- 2 - Right Hand Thread Rod Ends
- 2 - Left Hand Thread Rod Ends
- 1 - Taper Reamer

## CAUTION

1. Read all instructions completely and carefully before you begin.
2. Check to make sure the kit is complete and that no parts are missing (refer to the kit component list of these instructions). If anything is missing, please contact Trail-Gear at 559.252.4950.
3. Park vehicle on a clean, dry, flat, level surface and block the tires so the vehicle can not roll in either direction.



# INSTALL INSTRUCTIONS (CONT'D.)



## STEP 1

This kit requires reaming out your stock Pitman arm and steering arms to allow for FJ80 tie rod ends. Ream the Pitman arm and steering arms until the rod end fits, allowing a cotter pin to fit through the castle nut & tie rod. **WARNING: DO NOT REAM TOO DEEP.**



## STEP 2

Install kit as shown and be sure to install the cotter pins.

